G54 G90 G00 X0 Y0 Z50

S800 M03

G00 X-16.5 Y-16.5 //移动到左下角

G00 Z5

G01 Z-1 F100 //下刀

G01 X16.5 Y-16.5 F500 //开始逆时针刻方形

G01 X16.5 Y16.5

G01 X-16.5 Y16.5

G01 X-16.5 Y-16.5 //刻方形结束

G03 X-16.5 Y16.5 R16.5 F200 //开始刻弧形

G03 X16.5 Y16.5 R16.5

G03 X16.5 Y-16.5 R16.5

G03 X-16.5 Y-16.5 R16.5 //刻弧形结束

G00 Z50 //抬刀回原点

G00 X0 Y0

M05

M30